

TOYOTA

4M ENGINE

REPAIR MANUAL

TOYOTA MOTOR CORPORATION

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FOREWORD

This manual describes the repair procedures for the 4M model engines equipped on TOYOTA CELICA SUPRA, CRESSIDA and CROWN.

Under DISASSEMBLY and ASSEMBLY, you will find disassembled views which carry numbers indicating the sequence of operation procedure.

The operations can be accomplished by following these numbers.

To facilitate understanding, there are also some figure numbers after operation numbers showing the locations of work details.

The texts have different symbol marks which supersede the figure explanation.

This manual provides complete information on the maintenance and service of this engine, and it is hoped that it will see much use.

Specifications contained herein are based on the April, 1977 production model. For specifications on other models, please refer to the respective Service Specification Manual.

Also for vehicles equipped with an emission control device, please refer to the respective Emission Control Repair Manual.

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